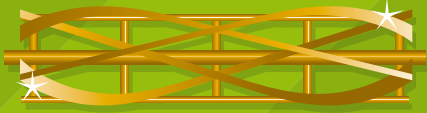


# The Cylinder Doctors



*The first dedicated sharpening service for the Golf Industry.*

“The Stables”  
Longacres  
Station Road  
Chobham  
Surrey  
GU24 8AX  
Tel: 01276 855487



The Cylinder Doctors offer a full relief grinding service to your cylinder units, in a very short time, at a price that is well below the “Normal” service provided by others.

We collect on agreed schedule; guarantee to return within 48 hours, but aim to return completed units to service early the next morning.

This is after carrying out the following stage service:

Bedknife

Bedknife

1. Remove any coning or Conical Shape from cylinder.

20 Degree Relief Angle

.040' (1 mm)

2. Relief grind individual Cutter Blades to manufacturers recommended angle.
3. “Spin” Grind the tip of the Cutter Blade to 1 – 2 mm to finish blade sharpening.

Top Angle 5 Degrees (6.5 greens mower)  
Front Angle 5 Degrees

Top Angle

Front Angle

4. Grind bottom blade top and front angles to manufacturers recommended angle.

When Head Green Keepers gain confidence in the reliability of the Service, combined with speed, this will enable the scheduling of sharpening alongside weather, competition dates and green/fairway dressing, in a year-round approach to cylinder maintenance.

## Charges for service:

£4.00/Inch Cylinder Grinding Service. £1.50/Inch Bottom Blade Service.

£15.00 each way collection and delivery.

Therefore a 26 inch mower unit will cost £104 + £39 = £143.

If this is a set of three units, the collection and delivery will

be divided between the three. Therefore a total of £459.00

will be the charge for a three unit set.

Please Note: Our 48 hour guarantee applies only to the sharpening/grinding service. We are in a position to carry out any repairs or replacement of components but this would be by separate agreement and subject to supply of parts. However, it would still be our intention to return any equipment into service in the shortest possible time. Due to our low cost base, our labour rates are considerably lower than other service providers.

